



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	2350	CYLINDER BLOCK ASSEMBLY	1		
2	19	35308	PLUG, EXPANSION - CYLINDER	2		
3	22	36382	PLUG, WATER DRAIN - CYLINC	2		
4	19	34270	PLUG, EXPANSION - CYLINDEF	8		
-	22	48341	PLUG, PIPE - CYLINDER BLOCK	2		
-	22	48342	PLUG, PIPE - CYLINDER BLOCK	4		
-	19	45670	PLUG, PIPE - CYLINDER BLOCK	6		
-	22	48340	PLUG, PIPE - CYLINDER BLOCK	3		
5	17	35465	PIN, DOWEL - CYLINDER BLOC	4		
6	19	34488	PLUG, EXPANSION - CAMSHAF	1		
7	23	34984	BEARING UNIT, CAMSHAFT (FF	1		
8	23	34985	BEARING UNIT, CAMSHAFT (FF	2		
9	23	34986	BEARING UNIT, CAMSHAFT (CE	2		
10	735	2323	PISTON AND PISTON PIN ASSE	AR		
10	735	2324	PISTON AND PISTON PIN ASSE	AR		
10	735	2745	PISTON AND PISTON PIN ASSE	AR		
11	39	34988	RING, PISTON - 8 SETS (STAN	1		
11	39	48344	RING, PISTON - 8 SETS (.202 O	AR		
11	39	48345	RING, PISTON - 8 SETS (.030 O	AR		
12	23	35412	BEARING UNIT, CRANKSHAFT	4		
12	23	35413	BEARING UNIT, CRANKSHAFT	AR		
12	23	35414	BEARING UNIT, CRANKSHAFT	AR		
12	23	35415	BEARING UNIT, CRANKSHAFT	AR		
12	23	35416	BEARING UNIT, CRANKSHAFT	AR		
13	23	49077	BEARING UNIT, CRANKSHAFT	1		
13	23	49078	BEARING UNIT, CRANKSHAFT	AR		
13	23	49079	BEARING UNIT, CRANKSHAFT	AR		
13	23	49080	BEARING UNIT, CRANKSHAFT	AR		
13	23	49081	BEARING UNIT, CRANKSHAFT	AR		
14	17	24813	PIN, DOWEL - REAR CRANKSH	1		
15	26	58203	OIL SEAL, REAR CRANKSHAFT	2	LEFT HAND CRANKSHAFT ROT.	
15	26	35313	OIL SEAL, REAR CRANKSHAF	2	RIGHT HAND CRANKSHAFT RO	
16		35311	CAP, REAR - CRANKSHAFT BE	1		
17		35310	CAP, INTERMEDIATE AND FRO	4		
18	10	46717	BOLT, CRANKSHAFT BERING C	5		
19	16	48350	STUD CRANKSHAFT BEARING	5		
-	17	24813	PIN, DOWEL - CRANKCASE FRI	2		
20		34282	LIFTER, HYDRAULIC VALVE - TAI	16		
21	222	2339	FLYWHEEL ASSEMBLY (STERN I	1		
22	16	32808	STUD, ENGINE COUPLING TO FL	6		
22		22492A	ENGINE COUPLING ASSEMBLY O	1		